Section 1: IDENTIFICATION

Product Name:	Benzene (Lima)
Synonyms:	Benzol; Phenyl Hydride.
Product Use:	This product is intended for use as a refinery feedstock, fuel, or for use in engineered processes. Use in other applications may result in higher exposures and require additional controls, such as local exhaust ventilation and personal protective equipment.
Restrictions on Use:	Not available.
Manufacturer/Supplier:	Husky Lima Refinery 1150 South Metcalf Street Lima OH, 45804
Phone Number:	403-298-6111
Emergency Phone:	877-262-2111 Internal Refinery: 2555
Date of Preparation of SDS:	August 27, 2014

Section 2: HAZARD(S) IDENTIFICATION

GHS INFORMATION

Classification:
Flammable Liquids, Category 2
Skin Irritation, Category 2
Eye Irritation, Category 2A
Germ Cell Mutagenicity, Category 1B
Carcinogenicity, Category 1A
Specific Target Organ Toxicity (Repeated Exposure), Category 1
Aspiration Hazard, Category 1

LABEL ELEMENTS

Hazard Pictogram(s):

Signal Word: Danger

Hazard Statements:
Highly flammable liquid and vapour.
Causes skin irritation.
Causes serious eye irritation.
May cause genetic defects.
May cause cancer.
Causes damage to organs through prolonged or repeated exposure.
May be fatal if swallowed and enters airways.

Precautionary Statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat, sparks, open flames, and hot surfaces. – No smoking.
Keep container tightly closed.

Ground/bond container and receiving equipment.
Use explosion-proof electrical, ventilating, and lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe mist, vapours, or spray.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Wear protective gloves, protective clothing and eye protection.

Response: If swallowed: Immediately call a poison center or doctor.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If exposed or concerned: Get medical advice/attention.
Do NOT induce vomiting.
If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
In case of fire: Use dry chemical, CO2, water spray or regular foam to extinguish.

Storage: Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal: Dispose of contents/container in accordance with applicable regional, national and local laws and regulations.

Hazards Not Otherwise Classified: Not applicable.

Ingredients with Unknown Toxicity: None.

This material is considered hazardous by the OSHA Hazard Communication Standard, (29 CFR 1910.1200).

Section 3: COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredient(s)	Common name / Synonyms	CAS No.	% wt./wt.
Benzene	Not available.	71-43-2	99.9 - 100

Impurities / Stabilizing additives: None known.

Section 4: FIRST-AID MEASURES

Inhalation: If inhaled: Call a poison center or doctor if you feel unwell. If breathing or the heart stops, trained personnel should immediately begin artificial respiration (AR) or cardiopulmonary resuscitation (CPR) respectively. Get medical attention immediately.

Acute and delayed symptoms and effects: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Excessive inhalation

may cause headache, dizziness, confusion, loss of appetite and/or loss of consciousness.

Eye Contact: If in eyes: Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Acute and delayed symptoms and effects: Causes serious eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Acute and delayed symptoms and effects: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Ingestion: If swallowed: Rinse mouth. Do NOT induce vomiting. Immediately call a poison center or doctor. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Never give anything by mouth to an unconscious person. If breathing or the heart stops, trained personnel should immediately begin artificial respiration (AR) or cardiopulmonary resuscitation (CPR) respectively. Get medical attention immediately.

Acute and delayed symptoms and effects: May be fatal if swallowed and enters airways. May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

General Advice: If exposed or concerned: Get medical advice/attention.

Note to Physicians: Symptoms may not appear immediately.

Section 5: FIRE-FIGHTING MEASURES

FLAMMABILITY AND EXPLOSION INFORMATION

Highly flammable liquid and vapour. Will be easily ignited by heat, sparks or flames. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapor explosion hazard indoors, outdoors or in sewers. Runoff to sewer may create fire or explosion hazard. Containers may explode when heated. Many liquids are lighter than water.

If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also, consider initial evacuation for 800 meters (1/2 mile) in all directions.

Fire involving Tanks or Car/Trailer Loads: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out. Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. ALWAYS stay away from tanks engulfed in fire. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.

Sensitivity to Mechanical Impact: This material is not sensitive to mechanical impact.

Sensitivity to Static Discharge: Take precautionary measures against static discharge. This material is sensitive to static discharge.

MEANS OF EXTINCTION

Suitable Extinguishing Media: Small Fire: Dry chemical, CO2, water spray or regular foam.

Large Fire: Water spray, fog or regular foam. Move containers from fire area if you can do it without risk.

Unsuitable Extinguishing Media: Do not use straight streams. CAUTION: All these products have a very low flash point: Use of water spray when fighting fire may be inefficient.

Products of Combustion: Oxides of carbon.

Protection of Firefighters: May cause toxic effects if inhaled or absorbed through skin. Inhalation or contact with material may irritate or burn skin and eyes. Fire will produce irritating, corrosive and/or toxic gases. Vapors may cause dizziness or suffocation. Runoff from fire control or dilution water may cause pollution. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

Section 6: ACCIDENTAL RELEASE MEASURES

Emergency Procedures: As an immediate precautionary measure, isolate spill or leak area for at least 50 meters (150 feet) in all directions. Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate closed spaces before entering. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded.

Personal Precautions: Do not touch or walk through spilled material. Use personal protection recommended in Section 8.

Environmental Precautions: Prevent entry into waterways, sewers, basements or confined areas.

Methods for Containment: Stop leak if you can do it without risk. A vapor suppressing foam may be used to reduce vapors.

Methods for Clean-Up: Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Use clean non-sparking tools to collect absorbed material.

Other Information: See Section 13 for disposal considerations.

Section 7: HANDLING AND STORAGE

Handling:
Do not swallow. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, and hot surfaces. – No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist, vapours, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. See Section 8 for information on Personal Protective Equipment.

Storage:
Store in a well-ventilated place. Store locked up. Store away from incompatible Materials. See Section 10 for information on Incompatible Materials. Keep out of the reach of children.

Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines
Component

Benzene [CAS No. 71-43-2]

ACGIH: 0.5 ppm (TWA); 2.5 ppm (STEL); Skin; A1; BEI (1996)

OSHA: 1 ppm (TWA); 5 ppm (STEL);

TWA: Time-Weighted Average
STEL: Short-Term Exposure Limit

Engineering Controls: Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapour, gas, etc.) below recommended exposure limits. Use explosion-proof electrical, ventilating, and lighting equipment.

PERSONAL PROTECTIVE EQUIPMENT (PPE)

Eye/Face Protection: Wear non-vented chemical goggles to prevent eye irritation from the solvent vapors. Ensure that eyewash stations are close to the workstation location. Use equipment for eye protection that meets the standards referenced by CSA Standard CAN/CSA-Z94.3-92 and OSHA regulations in 29 CFR 1910.133 for Personal Protective Equipment.

Hand Protection: Wear protective gloves. Neoprene or nitrile material is suggested. Consult manufacturer specifications for further information.

Skin and Body Protection: Wear protective clothing. Flame resistant clothing that meets the NFPA 2112 and CAN/CGSB 155.20 standards is recommended in areas where material is stored or handled.

Respiratory Protection:	If engineering controls and ventilation are not sufficient to control exposure to below the allowable limits then an appropriate NIOSH/MSHA approved air-purifying respirator that meets the requirements of CSA Standard CAN/CSA-Z94.4-11, with organic vapor cartridge, or self-contained breathing apparatus must be used. Supplied air breathing apparatus must be used when oxygen concentrations are low or if airborne concentrations exceed the limits of the air-purifying respirators.
General Hygiene Considerations:	Handle according to established industrial hygiene and safety practices. Consult a competent industrial hygienist to determine hazard potential and/or the PPE manufacturers to ensure adequate protection.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Colorless to pale yellow watery liquid.
Colour:	Colorless to pale yellow.
Odour:	Hydrocarbon. Aromatic.
Odour Threshold:	34 ppm
Physical State:	Liquid.
pH:	Not available.
Melting Point / Freezing Point:	5.6 °C (42 °F)
Initial Boiling Point:	Not available.
Boiling Point:	80 °C (176 °F)
Flash Point:	-11.15 °C (11.93 °F) (Closed Cup)
Evaporation Rate:	3.5 (n-BuAc = 1)
Flammability (solid, gas):	Not applicable.
Lower Flammability Limit:	1.2 %
Upper Flammability Limit:	8.0 %
Vapor Pressure:	75 mmHg at 20 °C (68 °F)
Vapor Density:	2.77 (Air = 1)
Relative Density:	0.879 (Water = 1)
Solubilities:	Easily soluble in methanol, diethyl ether, n-octanol, acetone. Very slightly soluble in water.
Partition Coefficient: n-Octanol/Water:	Not available.
Auto-ignition Temperature:	591.7 °C (1097 °F)

Decomposition Temperature:	Not available.
Viscosity:	Not available.
Percent Volatile, wt. %:	100
VOC content, wt. %:	Not available.
Density:	Not available.
Coefficient of Water/Oil Distribution:	Not available.

Section 10: STABILITY AND REACTIVITY

Reactivity:	Contact with incompatible materials. Sources of ignition. Exposure to heat.
Chemical Stability:	Stable under normal storage conditions.
Possibility of Hazardous Reactions:	None known.
Conditions to Avoid:	Contact with incompatible materials. Sources of ignition. Exposure to heat.
Incompatible Materials:	Oxidizers. Fluorides. Perchlorates. Nitric acid.
Hazardous Decomposition Products:	Oxides of carbon. Aldehydes.

Section 11: TOXICOLOGICAL INFORMATION

EFFECTS OF ACUTE EXPOSURE

Product Toxicity

Oral:	Not available.
Dermal:	Not available.
Inhalation:	Not available.

Component Toxicity

Component	CAS No.	LD_{50} oral	LD_{50} dermal	LC_{50}
Benzene	71-43-2	930 mg/kg (rat)	> 9400 µl/kg (rabbit)	10000 ppm (rat); 7H

Likely Routes of Exposure:	Eye contact. Skin contact. Inhalation. Ingestion. Skin absorption.
Target Organs:	Skin. Eyes. Gastrointestinal tract. Respiratory system. Bone marrow.

Symptoms (including delayed and immediate effects)

Inhalation: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Excessive inhalation may cause headache, dizziness, confusion, loss of appetite and/or loss of consciousness.

Eye: Causes serious eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Ingestion: May be fatal if swallowed and enters airways. May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Skin Sensitization: Not available.

Respiratory Sensitization: Not available.

Medical Conditions Aggravated By Exposure: Not available.

EFFECTS OF CHRONIC EXPOSURE (from short and long-term exposure)

Target Organs: Skin. Eyes. Gastrointestinal tract. Respiratory system. Blood. Bone marrow.

Chronic Effects: Hazardous by OSHA/WHMIS criteria. May cause chronic effects. Prolonged or repeated contact may dry skin and cause irritation. Long term inhalation of Benzene vapours can result in bone marrow abnormalities with damage to blood forming tissues and may cause anemia and other blood cell abnormalities. Immunodepressive effects have also been reported.

Carcinogenicity: May cause cancer. Chronic exposure to benzene has been associated with an increased incidence of leukemia and multiple myeloma (tumour composed of cells of the type normally found in the bone marrow).

Component Carcinogenicity

Component	ACGIH	IARC	NTP	OSHA	Prop 65
Benzene	A1	Group 1	List 1	OSHA Carcinogen.	Listed.

Mutagenicity: May cause genetic defects. May cause heritable genetic damage.

Reproductive Effects: Not available.

Developmental Effects

Teratogenicity: Not available.

Embryotoxicity: Benzene has caused adverse fetal effects in laboratory animals.

Toxicologically Synergistic Materials: Not available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity: Not available.

Persistence / Degradability: Not available.

Bioaccumulation / Accumulation: Not available.

Mobility in Environment: Not available.

Other Adverse Effects: Not available.

Section 13: DISPOSAL CONSIDERATIONS

Disposal Instructions: Disposal should be in accordance with applicable regional, national and local laws and regulations. Local regulations may be more stringent than regional or national requirements.

Section 14: TRANSPORT INFORMATION

U.S. Department of Transportation (DOT)

Proper Shipping Name: UN1114, BENZENE, 3, PG II

Class: 3

UN Number: UN1114

Packing Group: II

Label Code:

Canada Transportation of Dangerous Goods (TDG)

Proper Shipping Name: UN1114, BENZENE, 3, PG II

Class: 3

UN Number: UN1114

Packing Group: II

Label Code:

Section 15: REGULATORY INFORMATION

Chemical Inventories

US (TSCA)
The components of this product are in compliance with the chemical notification requirements of TSCA.

Canada (DSL)
The components of this product are in compliance with the chemical notification requirements of the NSN Regulations under CEPA, 1999.

Federal Regulations

Canada
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS Classification:
Class B2 - Flammable Liquids.
Class D2A - Carcinogenicity.
Class D2A - Mutagenicity.
Class D2A - Chronic toxic effects.
Class D2B - Skin irritant.
Class D2B - Eye irritant.

Hazard Symbols:

United States
This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SARA Title III

Component	Section 302 (EHS) TPQ (lbs.)	Section 304 EHS RQ (lbs.)	CERCLA RQ (lbs.)	Section 313	RCRA CODE	CAA 112(r) TQ (lbs.)
Benzene	Not listed.	Not listed.	10	313	U019	Not listed.

State Regulations
Massachusetts
US Massachusetts Commonwealth's Right-to-Know Law (Appendix A to 105 Code of Massachusetts Regulations Section 670.000)

Component	CAS No.	RTK List
Benzene	71-43-2	E

Note: E = Extraordinarily Hazardous Substance

New Jersey
US New Jersey Worker and Community Right-to-Know Act (New Jersey Statute Annotated Section 34:5A-5)

Component	CAS No.	RTK List
Benzene	71-43-2	SHHS

Note: SHHS = Special Health Hazard Substance

Pennsylvania
US Pennsylvania Worker and Community Right-to-Know Law (34 Pa. Code Chap. 301-323)

Component	CAS No.	RTK List
Benzene	71-43-2	ES

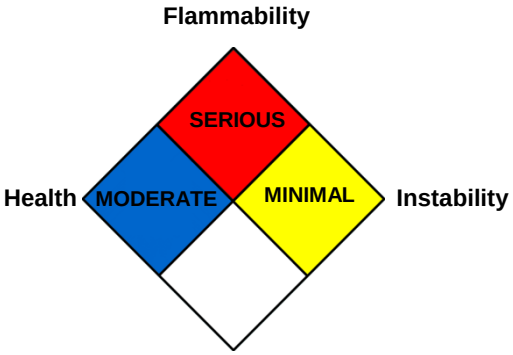
Note: E = Environmental Hazard; S = Special Hazardous Substance

California
California Prop 65: WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Component	Type of Toxicity
Benzene	cancer; developmental, male

Section 16: OTHER INFORMATION

NFPA 704



Disclaimer:
The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for their own particular use.

Date of Preparation of SDS:	August 27, 2014
SDS Expiry Date (Canada):	August 26, 2017
Version:	2.0
MSDS Prepared by:	**Deerfoot Consulting Inc.**
	Phone: (403) 720-3700